

SYSTEMTHREE®

PREMIUM ADHESIVES & COATINGS



Product Catalog



Helping You Put It All Together.

MARINE • HOME REPAIR • HOBBY

www.systemthree.com

The Only Permanent Way To EndRot



Exposed Endbeams

Window Sills

Deck Footings

- Contents:**
 6 ea. BOR8RODS
 2 oz. Board Defense®
 2 oz. RotFix® Resin
 1 oz. RotFix Hardener
 8 oz. SculpWood® Resin
 8 oz. SculpWood Hardener
 2 pair Gloves
 1 ea. Literature Pack



Avoid costly replacement and ineffective rot repairs with EndRot from System Three Resins. Utilizing the 4-part EndRot Wood Restoration System fungal decay and insect damaged wood is eliminated. Then the damaged wood is repaired with state-of-the-art epoxies. This system is easy to use and is the only permanent solution to rot problems.

The EndRot Wood Restoration Kit contains enough material to do a typical repair to a window or door severely damaged by rot. For larger or multiple repairs, RotFix, SculpWood, Board Defense and BOR8RODS are all available in larger sizes.

Get your EndRot Wood Restoration Kit at www.systemthree.com so you can experience these high performance products and end your rot problem for good.



4005K99 EndRot Wood Restoration Kit

SYSTEMTHREE[®]
 PREMIUM ADHESIVES & COATINGS

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See your nearest dealer for all your System Three products
or go to www.systemthree.com for the latest information, videos,
technical data and MSDS regarding System Three products.

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SilverTip QuikFair™ - 3 Hour Sandable Fairing Putty



Product Description:

- Buttery smooth consistency; spreads with ease and control.
- Will not sag, drag or pull.
- Simple two-component system; requires no additional modification with fillers or thickeners.
- Two color system ensures complete mixing.
- Fast curing; can be hand sanded in three hours allowing for three applications in one 8-hour work day.
- 100% waterproof; for use above or below the waterline.
- Compatible with most marine primers and topcoats.
- Fills pinholes in one application.
- No shrinkage on curing.

Product Uses:

Use QuikFair on both fiberglass and wood epoxy boats, above or below the waterline.

Physical Properties:

Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:44
Total Solids	100%
Mixed Viscosity	Thixotropic
Mixed Color	Tan
Coverage	See Appendix A
Gel Time @ 77°F (25°C).....	10 Minutes (100g mixture)
Tack Free Time @ 77°F (25°C)	3 Hours
Minimum Application Temperature.....	50°F (10°C)

QuikFair Kits	1400K40	1½ Pint
	1400K42	1½ Quart
	1400K44	3 Quart
	1400K46	1½ Gallon



SilverTip GelMagic™ - Non-Sagging Structural Adhesive

Product Description:

100% waterproof, structural marine adhesive that forms superior bonds to wood, composites, aluminum, mild and stainless steel, concrete and most porous materials.

- For use above and below the waterline.
- Bonds are permanent, non-brittle, highly impact and creep resistant.
- Features a convenient 2:1 mixing ratio.
- Resin and hardener are in a liquid state for easy measuring and mixing.
- After mixing forms a self thickening, “thixotropic”, easy-to-spread gel, that will not run or sag on vertical or overhead surfaces.
- Will not shrink upon curing; fills large gaps without loss of strength.
- Unique color indicator (blue) disappears when resin and hardener are thoroughly mixed.
- Can be dispensed through most simple lever action, gear or displacement metering systems.
- Available in cartridges that dispense with a conventional caulking gun.



Product Uses:

Specifically designed for optimum adhesive properties. Not a general-purpose resin made for coating and then modified with filler to act as an adhesive. When fully cured, it is unaffected by water, oil, kerosene, and many other chemicals. It will not stain wood and is immune to fungus and rot. GelMagic is ideal for stitch-and-glue, plywood, strip built and glued lap strake construction. Also use GelMagic as a high strength, gap filling, waterproof adhesive for general woodworking and architectural applications.

Physical Properties:

Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:41
Total Solids	100%
Mixed Viscosity	4,000 cps
Mixed Color	Amber
Coverage @ 250 microns (10 mils)	See Appendix A
Maximum Service Temperature	170°F (75°C)
Minimum Application Temperature	50°F (10°C)
Lap-Shear Strength, psi.:	
Polyester Laminate	2,800
Concrete	1,100
Wood (Maple)	1,800
Aluminum	2,200
Galvanized Steel	1,900
Copper	1,700
Gel Time @ 77°F (25°C)	30 Minutes (100g mixture)
Tack Free Time @ 77°F (25°C)	3 Hours

GelMagic Kits	1230K91	6.45 fl. oz. Cartridge
	1230K40	1½ Pint
	1230K42	1½ Quart
	1230K44	3 Quart
	1230K46	1½ Gallon



*Shown with available mixing tip, see Measuring & Mixing page for details.

SilverTip EZ-Fillet™ - Stitch-and-Glue Putty



Product Description:

Create perfect structural or cosmetic fillets easily.

- Simple two component system; requires no additional modification with fillers or thickeners.
- Identical consistency every time.
- Smooth non-sagging formula spreads easily and stays put.
- Formulated specifically for filleting applications.
- Superior strength with flexibility over a broad surface.
- Two color system ensures complete mixing.
- Sands easily.
- 100% waterproof; for use above or below the waterline.
- Compatible with most marine primers and topcoats.

Product Uses:

EZ-Fillet is specifically designed for both cosmetic and structural fillets in stitch-and-glue wooden boat construction.

Physical Properties:

Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:44
Total Solids	100%
Mixed Viscosity	Thixotropic
Mixed Color	Reddish-Brown
Coverage	See Appendix A
Minimum Application Temperature.....	50°F (10°C)
Gel Time @ 77°F (25°C).....	.60 Minutes (100g mixture)
Tack Free Time @ 77°F (25°C)6 Hours

EZ-Fillet Kits	1430K40	1½ Pint
	1430K42	1½ Quart
	1430K44	3 Quart
	1430K46	1½ Gallon



SilverTip MetlWeld™ - Multi-substrate Adhesive

Product Description:

A metal-filled structural adhesive specifically formulated for superior adhesion to dissimilar metals. For use in high stress applications when bonding metals to materials such as glass, composites, wood and concrete.

- 100% waterproof.
- Will not shrink upon curing; fills large gaps without loss of strength.
- Features a convenient 1:1 mixing ratio.
- Superior adhesion to brass, copper, bronze, aluminum, galvanized, stainless and mild steel, glass, wood, composite and most porous materials.
- Forms permanent, non-brittle bonds with high impact and creep resistance.
- Cures reliably at temperatures as low as 50°F.

Product Uses:

Use MetlWeld for metal to metal, metal to wood and for bonding other dissimilar materials like stone, concrete, ceramics and even glass. MetlWeld does not bond well to thermoplastic materials like polyethylene, polypropylene, nylon, Delrin®, PVC, etc. Testing is always prudent if there is any question about the materials being bonded.

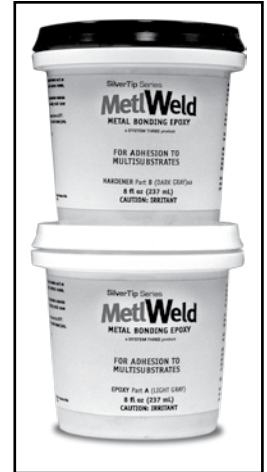
Surface Preparation:

Surfaces to be bonded should be freshly sanded and clean of grease, wax, oil and other contaminants. At 77°F allow 48 hours to cure and develop strength (longer at cooler temperatures) before subjecting to stress.

Physical Properties:

Mix Ratio by Volume	100:100
Mix Ratio by Weight	100:91
Total Solids	100%
Mixed Viscosity	9,000 cps
Mixed Color.....	Gray
Coverage (20mil Glue Line).....	80 ft ² /Gal (2m ² /L)
Minimum Application Temperature.....	50°F (10°C)
Maximum Service Temperature (continuous use).....	125°F
Lap Shear Strength:	
Aluminum to Aluminum, psi	2,150
Cold-Rolled Steel.....	2,240
Brass.....	1,800
T-Peel Strength, PLI.....	28
Gel Time @ 77°F (25°C).....	30 Minutes (100g mixture)
Tack Free Time @ 77°F (25°C).....	8 Hours

MetlWeld Kits	1200K10	½ Pint
	1200K14	Pint
	1200K16	Quart



System Three General Purpose Resin

Product Description:

- Features a convenient 2:1 mixing ratio.
- A solvent-free, unfilled, epoxy system.
- Use for almost all epoxy applications.
- Resin formulated for use with any of three hardeners.
- Select hardener based on minimum temperatures expected during application and desired pot life.
- Combine different System Three General Purpose Hardeners to provide a continuous range of cure times.



Product Uses:

System Three General Purpose Epoxy works great for wood construction and repair, for gel coat blister repair, and for general fiberglass repair. Use at a simple 2:1 ratio with any of the three hardeners. Use at temperatures as low as 35°F with no limitations on humidity. The medium-low viscosity of System Three General Purpose Epoxy allows for use "as is" for coating and fiberglass work. Combine with different fillers to make adhesives, filleting and fairing compounds.

• Physical Properties:

Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:44
Total Solids	100%
Mixed Viscosity (average)	950 cps
Mixed Color	Light Amber
Tensile Strength, psi	7,500
Tensile Elongation	11%
Flexural Strength, psi	12,500
Flexural Modulus, psi	350,000
Compressive Strength, psi: at yield	12,000
psi: at failure	22,000
Coverage	See Appendix A
Maximum Service Temperature	160°F (70°C)
Gel Time @ 77°F (25°C)	
#1 Hardener	15 Minutes (100g mixture)
#2 Hardener	30 Minutes (100g mixture)
#3 Hardener	60 Minutes (100g mixture)
Tack Free Time Thin Film @ 77°F (25°C)	
#1 Hardener	2 Hours
#2 Hardener	4-6 Hours
#3 Hardener	9 Hours
Minimum Application Temperature	
#1 Hardener	35°F (2°C)
#2 Hardener	55°F (13°C)
#3 Hardener	75°F (25°C)

RESINS (Part A)	0100A16	Quart
	0100A24	Gallon
	0100A30	5 Gallon
HARDENERS (Part B)	0101B14 Fast	Pint
	0102B14 Medium	
	0103B14 Slow	
	0101B16 Fast	Quart
	0102B16 Medium	
0103B16 Slow		

HARDENERS (Part B)	0101B20 Fast	½ Gallon
	0102B20 Medium	
	0103B20 Slow	
	0101B24 Fast	Gallon
	0102B24 Medium	
	0103B24 Slow	
	0101B28 Fast	2½ Gallon
	0102B28 Medium	
	0103B28 Slow	
	0101B30 Fast	5 Gallon
	0102B30 Medium	
0103B30 Slow		



SB-112™ - Sail & Surf Board Resin



Product Description:

SB-112 is a clear, almost water white epoxy system, which is UV-resistant for maintaining longer surface gloss. Unlike many epoxy systems, SB-112 will cure to a clear, glossy, blush-free surface.

- Features a convenient 2:1 mixing ratio.
- A clear, almost water-white, solvent free epoxy system.
- UV resistant for maintaining longer surface gloss.
- Cures to a clear, glossy, blush-free surface.

Product Uses:

SB-112 is specially formulated for use in building and repairing sail and surfboards over polystyrene cores. It can also be used for coating and composite laminating. SB-112 is unique in that polyester resins and gel coats may be bonded to it without the use of "tie-coats". We recommend that polyester be bonded onto freshly sanded SB-112 epoxy within 48 hours of cure.

Physical Properties:

Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:44
Total Solids	100%
Mixed Viscosity	470 cps
Minimum Application Temperature.....	60°F (16°C)
Heat Deflection Temperature	127°F (53°C)
Tensile Strength, psi	7,800
Tensile Elongation at Break	8%
Flexural Strength, psi.....	12,000
Flexural Modulus, psi	375,000
Compressive Strength, psi: Yeild.....	13,000
Failure.....	26,000
Coverage	See Appendix A
Gel Time @ 77°F (25°C).....	40 Minutes (100g mixture)
Tack Free Time Thin Film @ 77°F (25°C).....	48 Hours
Full Cure @ 77°F (25°C)	36 Hours

SB-112 Kits	0400K40	1½ Pint
	0400K42	1½ Quart
	0400K44	3 Quart
	0400K46	1½ Gallon

MirrorCoat® - Self-leveling Bar & Tabletop Coating

Product Description:

MirrorCoat is a pourable, self-leveling bar and tabletop coating.

- Easy application.
- Cures crystal clear.
- Exceptionally tough: scratch resistant, waterproof, alcohol proof.
- A single application gives the appearance of multiple coats of varnish.
- 100% solids: no solvents, low odor.
- Apply multiple coats to create striking three dimensional effects.
- Can be applied over wood, ceramic, stone, concrete and properly prepared metal surfaces.
- Repairable, scratches can be buffed out.
- Download the latest version of our MirrorCoat brochure on our website.

Product Uses:

Follow the detailed application instructions in the MirrorCoat brochure to achieve outstanding results on bar tops and tables. Also use as a decoupage coating on cloth, leather, photos and other objects.

It is not necessary to stain wood prior to applying, MirrorCoat beautifully brings out the grain and color of the wood. If you decide to stain anyway then practice on the backside of the table or suitable scrap wood to make sure you are getting what you want. Allow all stains at least one week to dry before applying MirrorCoat.

Physical Properties:

Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:44
Total Solids	100%
Mixed Viscosity	700 cps
Hardness, Shore D (72 hrs.)80
Coverage @ 40 mils	40 ft ² /Gal (1.0 m ² /L)
Minimum Application Temperature	60°F (16°C)
Heat Deflection Temperature	140°F (60°C)
Tack Free Time Thin Film @ 77°F (25°C)	24 Hours
Gel Time @ 77°F (25°C)	40 Minutes (100g mixture)
Full Cure @ 77°F (25°C)	72 Hours (40 mil thickness)

MirrorCoat Kits	0500K40	1½ Pint
	0500K42	1½ Quart
	0500K44	3 Quart
	0500K46	1½ Gallon
	0500K52	3 Gallon
	0500K62	15 Gallon

HOW MUCH PRODUCT? 3 fluid ounces per square foot.

Example:
3-Qt kit will give a 4'x8' sheet of plywood a 40mil. (.040 inches) thick coating.

WHAT YOU WILL NEED

- Disposable latex or vinyl gloves
- Graduated wax paper cups or plastic tubs
- Mixing sticks
- Disposable paint brushes
- Portable propane torch
- Rags
- Level



MirrorCoat Application Video viewable at www.systemthree.com



Turbo Cure Accelerator™

Product Description:

For use with Clear Coat, SB-112 and MirrorCoat. Turbo Cure is designed to speed up cures during cold weather. Use a maximum of 1 fluid ounce per quart of resin. Data below for Clear Coat epoxy @ 70°F.

Product Use:

Use to cut the cure time of Clear Coat, SB-112 and MirrorCoat.

Turbo Cure	3230S06	4 fl. oz.
	3230S14	Pint

Use: Add Turbo Cure Accelerator in accordance with the table below and mix thoroughly. Use immediately.

mL	Weight Percent (%)	Gel Time (Minutes)	Cure Time (Minutes)
0	.0	70	240
5	.67	57	210
10	1.33	41	170
15	2.00	33	135
20	2.66	26	105
25	3.30	21	80
30	4.00	18	70



The addition of Turbo Cure Accelerator greatly increases the reaction speed especially when material is confined in the pot.

Cold Cure™ - Low Temperature Curing Epoxy



Product Description:

Cold Cure was formulated to extend the number of months during which epoxy can be used effectively outdoors. Today Cold Cure is relied upon as an all-purpose epoxy resin system by boat builders, contractors, engineers, manufacturers, home owners and artisans.

Cold Cure is a 100% solids, unfilled, medium modulus, low viscosity, moisture tolerant epoxy system. Cold Cure has low odor and no VOC's. It is non-shrinking, flexible and has excellent resistance to cracking, abrasion, common chemicals and fatigue. Cold Cure is clear and is compatible with most paints and clear finishes. When cured it can be machined, drilled, sanded and tapped. Cold Cure may be used effectively down to 35°F (2°C) in 100% relative humidity. It is an easy to use 2:1 ratio. It will not blush or turn milky in thin films and cures overnight.

Cold Cure is a waterproof structural adhesive, corrosion resistant coating, sealer, laminating resin and filler.

Product Uses:

Use Cold Cure as a structural adhesive for:

Bonding wood to wood, wood to concrete, steel to concrete or wood, wood to fiberglass, concrete to concrete or fiberglass.

Use Cold Cure as a corrosion resistant coating for steel and concrete

Use Cold Cure as a sealer for: concrete (garage floors or foundations), fiber-reinforced polyester (boat hulls & pultruded glass), lumber (all outdoor end grains)(compatible with pressure treated wood), see also S-1.

Use Cold Cure as a laminating resin for:

Plywood (sheathing with fiberglass cloth for boats or decks), Veneer (cold molding), Fiberglass (making composites).

• Physical Properties:

Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:44
Total Solids	100%
Mixed Viscosity	1660 cps
Mixed Color.....	Amber
Tensile Strength	6,000 psi
Compressive Strength	12,000 psi
Elongation.....	11%
Coverage @ 250 microns (10 mils)	See Appendix A
Minimum Application Temperature	35°F (2°C)
Maximum Service Temperature	162°F (72°C)
Gel Time @ 77°F (25°C).....	45 Minutes (100g mixture)
Tack Free Time Thin Film @ 77°F (25°C)	24 Hours (100g mixture)
Full Cure @ 77°F (25°C)	72 Hours

ColdCure Kits	F1000K38	12 fl. oz.
	F1000K40	1½ Pint
	F1000K42	1½ Quart
	F1000K46	1½ Gallon
	F1000K52	3 Gallon
	F1000K62	15 Gallon

S•1™ - Clear Penetrating Epoxy Sealer

Product Description:

S-1 is a two part Clear Penetrating Epoxy Sealer. Mixed at a simple 1:1 ratio S-1 is extremely effective at prolonging the service life of all woods, concrete, metals and fiberglass reinforced polyester for marine use only. S-1 is ready to use with no thinning required. It displays excellent wetting properties on most surfaces. S-1 has a long pot life and can be applied with a brush, roller or spray equipment. It is completely waterproof and suitable for use above or below the waterline. S-1 is a superb undercoat primer for most paints and clear finishes featuring strong adhesion to most substrates with minimal surface preparation. S-1 does not require sanding between coats if recoat time is less than 24 hours. It is resistant to salt air, mild acids, alkalis, chemicals and solvents. S-1 is not recommended for gas tanks containing unleaded gasoline.



Product Uses:

For Wood: S-1 seals effectively against moisture and oxygen, helping to protect against wood rot. It is ideal for yacht interiors, shelving, cabinets and furniture.

For Concrete: S-1 is an excellent moisture barrier for concrete surfaces.

For Metals: S-1 helps to prevent oxidation and chemical exposure effects including staining and tarnish.

For FRP (fiberglass): Coat polyester laminates with S-1 to provide complete moisture resistance that the fiberglass by itself cannot provide. Use as a first sealer step in gelcoat blister repair, after the blisters have been ground out.

NOTES

Add System Three Epoxy Paste Pigments up to 10% of the Part A Resin to make colored S-1 Sealer.

S-1 contains flammable, hazardous, petroleum solvents and must be handled more carefully than our other solvent-free products.

For complete safety and handling information see the MSDS for S-1 Sealer on our website at www.systemthree.com

• Physical Properties:

Mix Ratio by Volume	100:100
Mix Ratio by Weight	100:94
Total Solids	50%
Mixed Viscosity	100 cps
Mixed Color.....	Clear
Application Temperature Range.....	59°F to 104°F (15°C to 40°C)
Coverage (wet) @ 250 microns (10 mils)	300-350 ft ² /Gal
Maximum Service Temperature	-4°F to 160°F (-20°C to 72°C)
Tack-free Time @ 77°F (25°C).....	4-6 Hours
Full Cure @ 77°F (25°C)	24-36 Hours

S•1 Kits	F1400K20	2 Quart
	F1400K50	2 Gallon
	F1400K60	10 Gallon

Quick Cure® 5 & 15 - Rapid Cure Adhesive

Product Description:



- A two-component, solvent-free, epoxy/polymercaptan adhesive system.
- Mix at a convenient 1:1 ratio.
- Ideal for all small jobs requiring a strong bond and rapid cure.
- An excellent gap filling adhesive.
- Highly water resistant but not waterproof.
- Cures at lower temperatures.
- Available in cartridges that dispense with a conventional caulking gun.

Product Uses:

Use Quick Cure for installing bungs, repairing missed staple holes prior to fiberglassing, “tack welding” wood, and for those other glue jobs, which require a fast cure. Do not use below the waterline unless protected by an over coating like SilverTip Laminating Resin, STR General Purpose Epoxy, Clear Coat, etc.

• Physical Properties:

Mix Ratio by Volume	100:100
Mix Ratio by Weight	100:97
Total Solids	100%
Mixed Viscosity	10,500 cps
Tensile Lap-Shear Strength (Aluminum/Aluminum), psi	1,850
Heat Deflection Temperature	101°F (38°C)
Maximum Service Temperature	125°F (52°C)
Coverage @ 20mil Glue Line.....	80 ft ² /gal (2 m ² /L)
Minimum Application Temperature.....	40°F (5°C)
Gel Time @ 77°F (25°C)	
Quick Cure 5.....	4-5 Minutes (30g mixture)
Quick Cure 15.....	10-12 Minutes (30g mixture)
Tack Free @ 77°F (25°C)	
Quick Cure 5.....	5 Minutes
Quick Cure 15.....	15 Minutes

Quick Cure 5 Kits	1000K90	50mL Syringe
	1000K91	8.45 fl. oz. Cartridge
	1000K10	½ Pint
	1000K14	1 Pint
	1000K16	1 Quart

Quick Cure 15 Kits	1010K91	8.45 fl. oz. Cartridge
	1010K10	½ Pint
	1010K14	1 Pint
	1010K16	1 Quart

T-88® - Structural Adhesive

Product Description:

T-88 is a high-performance, non-brittle, two-part epoxy adhesive designed to give superior results under adverse conditions.

- Mix at a convenient 1:1 by ratio
- Designed to give superior performance under adverse conditions
- Exhibits outstanding adhesion on a wide variety of materials
- May be used to glue damp wood provided T-88 is worked well into the surface
- Meets the requirements of the following product specifications: MIL-A-81236(OS), MMM-A-134(1) and CID A-A-3053
- Available in cartridges that dispense with a conventional caulking gun.



Product Uses:

For well over 25 years T-88 has been the most widely used structural adhesive for marine and general woodworking use in the United States. Mixed at a 1:1 ratio, T-88 will cure at temperatures as low as 35°F. When fully cured, it is unaffected by water, oil, kerosene, and many other chemicals. It will not stain wood and is immune to fungus and rot. T-88 is unique in that it may be applied to damp wood, provided it is worked well into the surface.

Physical Properties:

Mix Ratio by Volume	100:100
Mix Ratio by Weight	100:83
Total Solids	100%
Mixed Viscosity	9,000 cps
Tensile Strength, psi	7,000
Flexural Strength, psi	11,500
Lap-Shear Strength, psi:	
Polyester Laminate.....	2,800
Concrete	1,100
Wood (Maple).....	1,800
Aluminum.....	2,000
Galvanized Steel.....	1,800
Copper.....	1,650
Lap-Shear Strength vs. Temperature (Aluminum Tensile Shear) psi:	
67°F	2,500
75°F	2,000
150°F	1,300
180°F	1,000
Heat Deflection Temperature	119°F (49°C)
Maximum Service Temperature	160°F (71°C)
Minimum Application Temperature.....	35°F (2°C)
Coverage @ 20mils	80 ft ² /gal (2 m ² /L)
Gel Time @ 77°F (25°C).....	.60 Minutes (100g mixture)
Full Cure @ 77°F (25°C)	72 Hours

T-88 Kits	1100K91	8.45 oz. Cartridge
	1100K90	50mL Syringe
	1100K10	½ Pint
	1100K14	1 Pint
	1100K16	1 Quart
	1100K20	½ Gallon
	1100K24	1 Gallon
	1100K50	2 Gallon
	1100K60	10 Gallon



*Shown with available mixing tip, see Measuring & Mixing page for details.

G-2™ - Marine Epoxy Glue



Product Description:

For over 35 years, G-2 has been an excellent adhesive choice for oily, acidic hardwoods like teak and other tropical woods. Use it for gluing oak and cedar, as well as other materials that are difficult to bond. G-2 was developed primarily for waterproof bonding of rot-resistant woods used in fine yacht joinery. Use G-2 for both interior and exterior applications as well as below the waterline. G-2 can be mixed in small or large batches, has a long pot life and cures overnight. No clamping pressure is required. After fully curing it can be machined, drilled, sanded and tapped.

Product Uses:

Marine – Ideal for stitch-and-glue, sheet plywood, strip planking and cold molding. Perfect for laminating stems, ribs and deck beams. Bonds marine woods to fiberglass, ferro cement and steel vessels. Can be mixed with wood flour, anti-sag powders, minifibers, microballoons or sand to make marine fillers, gels, putties, fairing compounds and grouts.

Construction – Use for making strong structural joints and laminations. G-2 is found in laminated wood beams, doors, windows, millwork, furniture, cabinets, window frames, archery bows and wooden tools.

Physical Properties:

Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:50
Total Solids	100%
Mixed Viscosity	5,500 cps
Mixed Color.....	Light Amber
Tensile Strength.....	6,000 psi
Compressive Strength	12,000 psi
Elongation.....	11%
Application Temperature Range.....	50°F to 102°F (10°C to 32°C)
Coverage @ 250 microns (10 mils)	150 ft ² /Gal (3.6 m ² /L)
Maximum Service Temperature	-4°F to 160°F (-20°C to 72°C)
Gel Time @ 77°F (25°C).....	40 Minutes (100g mixture)
Full Cure @ 77°F (25°C)	48 Hours

G-2 Glue Kits	F1110K38	12 fl oz
	F1110K40	1½ Pint
	F1110K42	1½ Quart
	F1110K46	1½ Gallon

RotFix® - Wood Sealer & Consolidator for Rot Repair

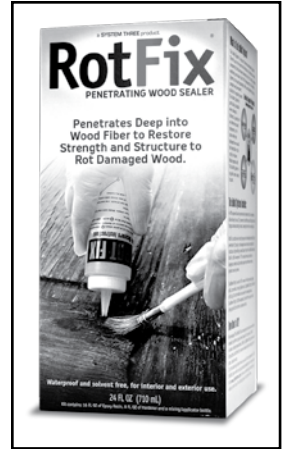
Product Description:

An ultra-low viscosity, penetrating sealer for hardening and solidifying rot damaged wood.

- 100% solids formulation is low odor and solvent free.
- Flows like water for superior penetration into wood and most porous materials.
- Two part system features an easy 2:1 mixing ratio.
- Apply by pouring or brush.
- Reliably cures at temperatures as low as 35°F.
- Can be used on damp wood.
- Use to harden soft, “punky”, wood as a base for further repair.
- Seals wood permanently to prevent future moisture penetration.
- Part of the EndRot Repair and Restoration System by System Three for permanent repairs to rot and insect damaged architectural components. See the inside front cover of this catalog for information about the EndRot Kit.

Product Uses:

Use RotFix to penetrate deep into deteriorated and punky wood creating a strong, solid base for restoration. After RotFix application, replace missing sections with System Three SculpWood Putty and/or SculpWood Paste.



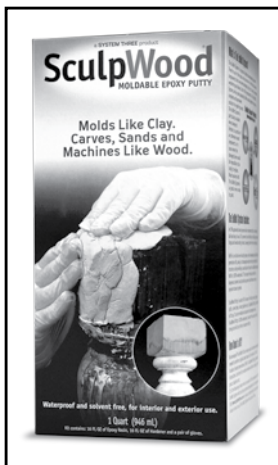
Physical Properties:

Mix Ratio by Volume	100:50
Mix Ratio by Weight	100:43
Total Solids	100%
Mixed Viscosity325 cps
Mixed Color.....	Amber
Hardness, shore D (48 hr.)75
Minimum Application Temperature.....	35°F (2°C)
Gel Time @ 77°F (25°C).....	30 Minutes (100g mixture)
Full Cure @ 77°F (25°C)	8 Hours

RotFix Kits	1500K40	1½ Pint
	1500K42	1½ Quart
	1500K44	3 Quart
	1500K46	1½ Gallon



SculpWood® Putty - Moldable Epoxy Putty for Wood Restoration



Product Description:

A moldable, waterproof putty, for interior or exterior use that kneads like clay and cures to a permanent wood-like state.

- Use to replace rotted or chipped away wood; cracks and other cosmetic defects in window and door sills, frames, railings, furniture, etc.
 - Will not shrink or become brittle after curing.
 - Features a convenient 1:1 mixing ratio.
 - Resin and hardener are easily mixed by hand.
 - Can be easily shaped and tooled: will not slump or sag. Once cured can be sanded, carved or machined.
 - Can be primed and painted to match an existing finish.
 - Once cured will hold fasteners, nails, screws, etc.
 - Part of the EndRot Wood Restoration System by System Three for permanent, non-structural repairs to rot and insect damaged architectural components.
- See the inside front cover of this catalog for information about the EndRot Kit.

Product Uses:

Use SculpWood for replacing missing sections of window sills, frames and furniture, cosmetic repair or for adding new sections to existing structures.

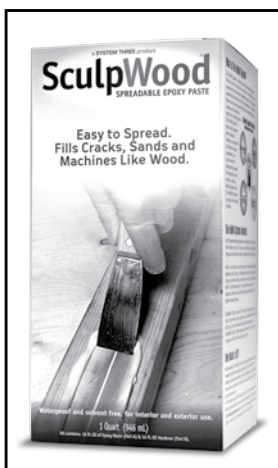
Physical Properties:

Mix Ratio by Volume	100:100
Mix Ratio by Weight	100:100
Total Solids	100%
Mixed Color	Brown
Minimum Application Temperature.....	40°F (5°C)
Working Time @ 77°F (25°C)	60 Minutes (100g mixture)
Time to Sand (Block or Hand)	8 Hours / (Machine sand) 10 Hours

SculpWood Putty Kits	1600K16	1 Quart
	1600K20	½ Gallon
	1600K50	2 Gallon



SculpWood® Paste - Spreadable Epoxy Paste for Wood Restoration



Product Description:

A spreadable, waterproof paste for filling cracks and defects in rot-damaged wood.

- Spreads with ease and control.
- Will not sag, drag or pull.
- Simple two-component system; requires no additional modification with fillers or thickeners.
- Features a convenient 1:1 mixing ratio.
- Two color system ensures complete mixing.
- 100% waterproof.
- No shrinkage on curing.

Product Uses:

For home repair SculpWood Paste may be used to replace dry-rotted wood on windowsills, railings, etc. without priming with RotFix. Excellent for filling cracks, chinks, dings and scratches in wood.

Physical Properties:

Mix Ratio by Volume	100:100
Mix Ratio by Weight	100:100
Total Solids	100%
Mixed Color	Brown
Minimum Application Temperature.....	50°F (10°C)
Working Time @ 77°F (25°C)	40 Minutes (100g mixture)
Time to Sand (Block or Hand sand).....	4 Hours / (Machine sand) 6 Hours

SculpWood Paste Kits	1610K16	1 Quart
	1610K20	2 Quart
	1610K50	2 Gallon

Board Defense® - Powder Wood Preservative & Insecticide

Product Description:

Board Defense is an EPA registered insecticide, termiticide and fungicide concentrate for the control of wood destroying insects and rot. It is a very versatile product for the protection and treatment of wood against all wood destroying organisms. Board Defense is a water-soluble white powder. It can be used dry or in solution to form an effective penetrating solution. There are no hazardous solvents or odors. The active ingredient in Board Defense, Disodium Octaborate Tetrahydrate, is a borate derivative that will not break down over time. Borates have been used as a safe and effective pest control for over 40 years.

Product Uses:

Board Defense is effective against decay, fungi, termites, beetles, carpenter ants, cockroaches, ants, silverfish and crickets. Board Defense is used as the first step in System Three Resins' EndRot Repair and Restoration System to make sure that the wood destroying organisms are destroyed before the substrate is repaired and patched.

When applied as a solution, Board Defense will use the moisture present in wood to penetrate deep into the board. Since Board Defense does not break down, the active ingredient will be drawn deeper into the wood over time.



Board Defense	1510S04	Borate Powder, 2 oz. (Makes 1 pint of liquid)
	1510S16	Borate Powder, 1 lb. (Makes 1 gallon of liquid)



See the inside front cover of this catalog for information about the EndRot Kit.

BOR8RODS® - Solid Wood Preservative

Product Description:

BOR8RODS are easy, low-cost and EPA approved as a decay protection and prevention system for wood. They are available in a variety of sizes for a wide range of dimensional wood sizes. Borates effectively control wood destroying fungus and insects. BOR8RODS are placed into holes drilled in wood at key locations. As the rods dissolve, the borate preservative migrates to areas of highest moisture and concentrates where wood is most susceptible to decay. They are user friendly and environmentally acceptable and need not be replaced for years. BOR8RODS are an important part of System Three Resins' EndRot Repair and Restoration System.



Product Uses:

Use BOR8RODS in all areas where wood is exposed to moisture. These high exposure areas include:

- Flooring and Foundation Systems. The greatest risks for decay are at exposed wood end grain and at wood joints where moisture is more readily absorbed than on side surfaces.
- Window and Door Framing: Anywhere weathering of paint and exposure has occurred.
- Exterior Steps, Porches and Decking: Install BOR8RODS in posts, rails, wood ends, joints and trim.
- Roof Trim and Facia: Facia boards supporting gutter systems and soffits are especially vulnerable to decay attack.
- Roof and Attic: Install BOR8RODS where leaks have caused water damage to support members and rafters.
- Log Construction: BOR8RODS should be installed wherever logs are not protected from the elements.
- Poles and Posts: Install BOR8RODS where moisture may cause decay; especially in building and foundation poles.

BOR8RODS Rods	1514S99	1/4 x 1/2" - 12 Rods
	1519S99	1/3" x 2 5/8" - 12 Rods
	1524S99	1/3" x 1" - 12 Rods
	1529S99	1/2 x 2" - 6 Rods
	1534S99	1/2 x 4" - 6 Rods
	1539S99	3/4 x 3" - 6 Rods



For more information on what size rods to best suite your project, go to the "product literature" page online at systemthree.com

See the inside front cover of this catalog for information about the EndRot Kit.

WR-LPU Topcoat™ - Waterborne Enamel Paint

Product Description:

WR-LPU Topcoat is a two-part linear polyurethane coating specifically formulated for maximum performance and ease of use. Available in 12 standard colors as well as clear satin and high gloss. When cured it is moisture, solvent and fuel resistant. WR-LPU contains UV absorbers and will not yellow or lose gloss for years, depending on exposure. The WR-LPU product kit contains a can of paint and a bottle of crosslinking material.



- A two-part, waterborne linear polyurethane enamel.
- Formulated for ease of use.
- Provides appearance and performance equal to its solvent-borne counterparts.
- Available in clear gloss, clear satin and 12 popular colors.
- Cures to a high quality surface without crosslinker.
- Addition of optional crosslinking material produces a tougher more durable film.
- When cured WR-LPU is moisture, solvent and fuel resistant.

Product Uses:

Use WR-LPU for both interior and exterior surfaces. It is not intended for continuous below waterline use. Used as a clear finish without the primer, it can beautify and protect wood from discoloration and degradation. For clean-up and thinning, refer to Appendix B and download the "System Three Paint Application Guide" at www.systemthree.com.

Physical Properties:

Mix Ratio by Volume (crosslinker).....	2 oz./gal (15ml/L)
(Approximate 8 drops Crosslinker per ounce of paint base.)	
Solids by Weight (colors)	36 - 37%
Mixed Viscosity (Krebs units).....	75 - 80 KU (900-1,000 cps)
Application Temperature Range.....	55°F - 90°F (12°C - 32°C)
Coverage: Wet Film Thickness @ 6 - 7 mils.....	350 - 400 ft ² /gal (8.74 - 10 m ² /L)
Dry Film Thickness @ 2½ - 3 mils.....	350 - 400 ft ² /gal (8.74 - 10 m ² /L)
Application Temperature Range	55 - 85°F (13 - 30°C)
Pot Life @ 77°F (25°C).....	8 Hours
Drying Time @ 77°F (25°C).....	60 Minutes
Re-Coat Time @ 77°F (25°C) (without crosslinker).....	14 Days Maximum
Re-Coat Time @ 77°F (25°C) (with crosslinker).....	24 Hours Maximum

WR-LPU Kits	1800S06 4 fl. oz.	Orcas White
	1800K16 Quart	
	1800K24 Gallon	
	1801S06 4 fl. oz.	Clear Gloss
	1801K16 Quart	
	1801K24 Gallon	
	1802S06 4 fl. oz.	Clear Satin
	1802K16 Quart	
	1802K24 Gallon	
	1810S06 4 fl. oz.	Decatur Black
	1810K16 Quart	
	1810K24 Gallon	
	1811S06 4 fl. oz.	Whidbey White
	1811K16 Quart	
	1811K24 Gallon	
	1812S06 4 fl. oz.	San Juan Tan
	1812K16 Quart	
	1812K24 Gallon	
	1813S06 4 fl. oz.	Bainbridge White
	1813K16 Quart	
	1813K24 Gallon	

WR-LPU Kits	1814S06 4 fl. oz.	Vashon Gray
	1814K16 Quart	
	1814K24 Gallon	
	1815S06 4 fl. oz.	Camano Red
	1815K16 Quart	
	1815K24 Gallon	
	1816S06 4 fl. oz.	Mercer Green
	1816K16 Quart	
	1816K24 Gallon	
	1817S06 4 fl. oz.	Lopez Blue
	1817K16 Quart	
	1817K24 Gallon	
	1818S06 4 fl. oz.	Shaw Blue
	1818K16 Quart	
	1818K24 Gallon	
	1819S06 4 fl. oz.	Sinclair Yellow
	1819K16 Quart	
	1819K24 Gallon	
	1820S06 4 fl. oz.	Fox Orange
	1820K16 Quart	
	1820K24 Gallon	

Crosslinker	1800B01	½ fl. oz.
	1800B02	1 fl. oz.
	1800B04	2 fl. oz.
	1800B12	10 fl. oz.

WR-LPU Quarts & Gallons come with crosslinker. The 4 fl. oz. size WR-LPU does not include crosslinker. It is not necessary to use Crosslinker in order for the paint to dry.



*The colors on our website's downloadable color card are close representations of the actual paint colors. However, since monitors and printers vary, do not rely on the electronic color card for an exact match. If you would like our printed color card mailed to you, please contact us.

The 4 fl.oz. WR-LPU does not include crosslinker, WR-LPU will dry regardless.*

System Three Spar Urethane Varnish



Product Description:

Spar Urethane Varnish is a high solids finish designed for marine and exterior surfaces. This product contains ultraviolet light absorbers, which offer excellent protection from sun, salt air and water.

- Available in Gloss or Satin finish.
- A high solids, VOC compliant finish.
- Designed for marine and exterior wood surfaces.
- Offers excellent protection from salt air and water.
- Contains ultraviolet light absorbers which will keep wood looking beautiful even with constant exposure to sunlight.
- Formulated to cure properly over System Three epoxy products.



Product Uses:

Use on boats, outdoor furniture, doors or on any surface where a clear satin or glass-like finish is desired. Clear Coat makes an excellent base for Spar Urethane Varnish when superior weather resistance is required.

Read the System Three "Clear Finishing of Outdoor Wood" brochure for further information on this combination of products for long lasting preservation of outdoor wood. Download the brochure from www.systemthree.com.

Physical Properties:

Total Solids by Weight.....	55%
Color	Very Light Amber
Coverage	300 - 350 ft ² /Gal (7.5 - 8.75 m ² /L)
Minimum Application Temperature	50°F (10°C)
Tack Free @ 77°F (25°C)	4 Hours
Re-Coat Time @ 77°F (25°C).....	12 - 24 Hours
Dry-Through Time @ 77°F (25°C).....	48 Hours

Spar Varnish	1850S16	1 Quart Gloss
	1850S24	1 Gallon Gloss
	1855S16	1 Quart Satin
	1855S24	1 Gallon Satin



ACCESSORIES

Measuring & Mixing Tools

Graduated Cups & Mixing Tubs

Our graduated cups and mixing tubs are inexpensive and accurate when used correctly.

3000S99	Graduated Plastic Cups 1 oz. 100 pack
3001S99	Graduated Paper Cups 3 oz. 12 pack
3001S99	Graduated Paper Cups 3 oz. 100 Pack
3001S99	Graduated Paper Cups 3 oz. 5,000 case
3002S99	Graduated Plastic Cups 4 oz. 20 Pack
3002S99	Graduated Plastic Cups 4 oz. 500 case

3003S99	Graduated Paper Cups 12 oz. 12 Pack
3003S99	Graduated Paper Cups 12 oz. 100 Pack
3003S99	Graduated Paper Cups 12 oz. 2,000 case

3010S99	Plastic Tub, 1 Quart
3011S99	Quart Lid, Each
3015S99	Plastic Tub, 5 Quart
3016S99	Plastic Lit, 5 Quart



Plunger Pumps

Sometimes called "mustard pumps", these dispensers fit on the top of our 16oz. , 32oz. , ½ Gal. , Gal. , 2½ Gal. , and 5 Gal. containers. We recommend the pumps be used to dispense only. **Not recommended for measuring resins.** Dispense into a measuring cup for accurate measurement. The plunger pump works well with SilverTip Laminating Resin, General Purpose Epoxy Resin, Clear Coat and SB-112 (*not for use with Quick Cure, T-88 or MirrorCoat*).

3021S99	Plunger Pump, set of two
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iBalance 500 Digital Scale

A compact professional scale, accurate to 0.1 grams. Maximum capacity 500g. A great scale for measuring epoxy products. Reads in grams, ounces, pounds and more. Runs on batteries or AC (adapter included).

3060S99	iBalance 500 Digital Scale
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Syringes

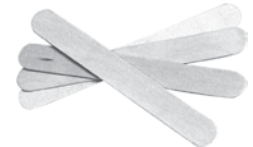
These 12cc & 60cc syringes can be used to inject mixed epoxy into cracks or apply a small bead of glue.

3550S99	Syringe, 12cc
3551S99	Syringe, 60cc



Mixing Sticks

3040S99	Mixing Sticks, 25 pack
	Mixing Sticks, Box of 500



Jiffy Mixer

This is a very effective 2½" diameter stainless mixer on a 15" shaft. Attached to a drill motor this is a fast, efficient tool for mixing large batches of epoxy or paint. The sides of the mixer are protected so they will not gouge into the sides or bottom of your mixing container.

3050S99	Jiffy Mixer, Model "HS" 15
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Caulking Gun

System Three offers a high quality caulking gun capable of reliably dispensing higher viscosity epoxy adhesives. For use with the u-TAH® cartridge delivery system.

3650S99	Caulking Gun
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u-TAH® Mixing Tips & Fang Dispenser

Disposable static mixer for the u-TAH cartridge. This patented product ensures superior mixing performance and allows the operator to be closer to the work piece. The square geometry consists of a series of alternating left-and right-hand elements with intermittent flow inverters which effectively channel the fluids from the walls into the center of the mixer. Need only a small amount of product? Use the Fang Dispenser to cleanly dispense small separated amounts of product for manual mixing.

3660S99	Mixing Tips, each
3660S99	Mixing Tips, 6 pack
3665S99	Fang Dispenser, each

Mixing Tip aka Static Mixer



Applicators

Squeegees



Epoxy will not stick to these re-usable polyethylene squeegees. These can be cut and trimmed to make filleting tools and even notched with pinking shears for spreading epoxy glue over large areas. We offer small (2½ x 4½") single sided and large (3½ x 6") double sided squeegees.

3540S99	Squeegee, Small
3541S99	Squeegee, Large

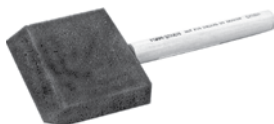
Brushes



Use brushes of good enough quality so they don't leave hairs on your surface, but are not so expensive that you can't afford to throw them away. Don't waste your time and money trying to clean brushes with pricey and hazardous solvents.

3501S99	1" Bristle Brush, each
	box of 36
3503S99	2" Bristle Brush, each
	box of 24
3504S99	3" Bristle Brush, each
	box of 24

Foam Brushes



These brushes are too light to spread epoxy glue. They are excellent for "knocking out" the bubbles in rolled epoxy coatings, and great for "tipping in" when painting or varnishing.

3515S99	2" Foam Brush, each
	box of 24
3516S99	3" Foam Brush, each
	box of 12

Acid Brushes



6" long 3/8" wide stiff brush of black horsehair clamped in a galvanized handle. Use to get epoxy into hard to reach holes, nooks and crannies.

3510S99	6 pack
	box of 144

Foam Roller Covers



These yellow foam rollers are the primary tool for coating and fiberglassing wood, along with rolling epoxy barrier coats on fiberglass boats. They apply about a 3 mil coating of epoxy without runs or sags. Available in 7" widths, cut them in half for use on the 3" wide frame.

3525S99	7", 2 pack, each
	7", 1 dozen covers
	7", 10 dozen covers

Roller Frames & Roller Tray



The roller tray is a durable black flexible plastic. After remaining epoxy has cured, flex the tray and the hardened epoxy will pop off the surface for many more uses.

3530S99	3" Frame, each
3532S99	7" Frame, each
3535S99	Roller Tray, plastic, each

Nylon/Polyester Brushes

We recommend these high quality brushes for the application of our SilverTip Yacht Primer and WR-LPU Topcoats.

3520S99	Nylon/Polyester Brushes 2", each
3521S99	Nylon/Polyester Brushes 3", each



Non-Skid Powder

White gritty polycarbonate. Sprinkle onto wet WR-LPU to produce a non-skid surface. One quart will cover about 200 square feet.

3210S16	Non-Skid Powder 1 Qt. Tub
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Safety Supplies

The primary hazard when working with epoxy is possible skin sensitization resulting from prolonged and repeated direct skin contact. Work clean and keep epoxies off your skin. Never use a solvent to clean your skin. This dries out the natural protective oils in your skin, then thins out the epoxy and drives it in further. We highly recommend using disposable vinyl gloves.

Gloves

Disposable corn starch dusted vinyl gloves

3400S99	Box of 50 pairs (100 gloves)
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Dust Mask

Simple, double strap dust masks that are used when sanding wood, fiberglass, or cured epoxy.

NOTE: These masks will not protect you from solvent vapors or other gaseous substances from the atmosphere.

3420S99	Dust Mask, Pack of 2
	Dust Mask, Box of 20



Protective Skin Cream

SBS 46 protective skin cream is resistant to oils and organics, but can be removed by water. Do not use under gloves.

3405S99	Protective Skin Cream, 5oz. tube
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Medicated Skin Cream

SBS 40 medicated skin cream will help replace the oils in your skin.

3410S99	Medicated Skin Cream, 5oz. tube
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Waterless Hand Soap

SBS 30 Waterless hand soap is used to remove epoxy that you get on your skin. This hand soap will emulsify the resin and hardener so that it may be rinsed off with water.

3415S99	Waterless Hand Soap, 1 lb. tub
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Tyvek Suits

These are tough full body suits with hoods and elastic wrist and ankle cuffs that professional painters use. We only stock the larger size because most people prefer them with a loose fit.

3430S99	Tyvek Suit, XXL, each
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FILLERS and PASTE PIGMENTS

NOTE: If you want to avoid using fillers we recommend that you try our SilverTip Marine Epoxy Series. Each of these products has been specifically formulated and is packaged with all additives including the correct fillers for each marine epoxy application.

Mix epoxy resin and hardener together at the correct ratio before the addition of fillers. The following fillers work well with System Three General Purpose Epoxy. Be sure to read The Epoxy Book for a complete discussion and guidelines on using fillers and additives.

Silica Thickener

This material is also referred to as colloidal or fumed silica, and is an excellent thixotropic agent which is used to control the viscosity of mixed epoxy systems. Silica can be used alone for a very smooth, non-sagging, high strength mixture or combined with fillers or fibers to make them non-sagging. A 5-quart quantity of Silica Thickener when combined with 1 gallon of mixed epoxy/hardener, will produce about 1.75 gallons of a non-sagging firm paste.

Alternatively use **SilverTip GelMagic** for ease-of-use.

3105S16	Silica Thickener, 1 Qt.
3105S47	Silica Thickener, 5 Qt.

Glass Microspheres

These bulking agents are hollow, clear microscopic spheres that make a low-cost, low density filler. Added to epoxy resin and hardener mix, they make a good, heat-resistant, light-weight fairing compound with good compressive strength. Mixture can be blended with a small amount of Silica Thickener to prevent sagging. Not recommended for gluing.

Alternatively use **SilverTip QuikFair** for ease-of-use.

3145S16	Glass Microspheres, 1 Qt.
3145S47	Glass Microspheres, 5 Qt.

Color Paste Pigments

Clear epoxy adhesives and coatings can be colored easily. We offer concentrated paste pigments which are dispersed in epoxy resins. Generally only a small amount of paste pigment will be required to achieve desired color result. In small amounts the paste pigments will not detract from any of the properties of the un-pigmented epoxy.

Add the paste pigment to the epoxy resin (Part A), then measure that mixture in the proper ratio (1:1 or 2:1) with the hardener (Part B).



Wood Flour

Wood Flour, a fine sawdust that has been filtered so that there are no lumps, is excellent for creating wood glue and structural fillers and fillets. It is a fibrous filler that is also thixotropic. To make a smoother fillet, some users add a small amount of Silica Thickener.

Alternatively use **SilverTip EZ-Fillet** for ease-of-use.

3110S16	Wood Flour, 1 Qt.
3110S47	Wood Flour, 5 Qt.

Milled Glass

A finely ground fiberglass that can be incorporated into structural filleting putties to improve tensile strength. The addition of Silica Thickener will prevent sagging or draining.

Alternatively use **SilverTip PowerFil** for ease-of-use.

3135S16	Milled Glass, 1 Qt.
3135S47	Milled Glass, 5 Qt.

3200A04	White Paste Pigment, 2 oz.
3200A06	White Paste Pigment, 4 oz.
3200A16	White Paste Pigment, 32 oz.
3201A04	Black Paste Pigment, 2 oz.
3201A06	Black Paste Pigment, 4 oz.
3201A16	Black Paste Pigment, 32 oz.
3202A04	Brown Paste Pigment, 2oz.
3202A06	Brown Paste Pigment, 4oz.
3203A04	Blue Paste Pigment, 2 oz.
3203A06	Blue Paste Pigment, 4 oz.
3204A04	Yellow Paste Pigment, 2 oz.
3204A06	Yellow Paste Pigment, 4 oz.
3205A04	Green Paste Pigment, 2 oz.
3205A06	Green Paste Pigment, 4oz.
3206A04	Red Paste Pigment, 2 oz.
3206A06	Red Paste Pigment, 4oz.

Reinforcing Fiberglass Fabrics

System Three Resins offers a large selection of woven and non-woven fabrics for general and special use. Most wooden boats require some woven cloth and perhaps tape. Wooden boats which use molded chine construction greatly benefit from the use of biaxial tape. Composite-cored boatbuilders use non-woven biaxial, triaxial, or unidirectional cloth for their hulls.

Woven Fiberglass Cloth and Tape

This cloth is the standard "E" glass volan-finished boat cloth from the very best weavers. A variety of widths and weights are available. Tapes and cloths have a selvaged edge so the edges don't get stringy or fray. Cloth rolls have a nominal length of 125 yards, but may vary. Tape rolls are 50 yards in length.

Glass cloth, cut lengths

3300S99	4 oz., 50", cut per yard
	4 oz., 50", per yard, full roll (125 yd)
3301S99	6 oz., 38", cut per yard
	6 oz., 38", per yard, full roll (125 yd)
3302S99	6 oz., 50", cut per yard
	6 oz., 50", per yard, full roll (125 yd)
3303S99	6 oz., 60", cut per yard
	6 oz., 60", per yard, full roll (125 yd)
3304S99	10 oz., 50", cut per yard
	10 oz., 50", per yard, full roll (125 yd)

Glass tape, cut lengths

3310S99	9 oz., 2", cut per yard
	9 oz., 2", per yard, 50 yrd. roll
3311S99	9 oz., 3", cut per yard
	9 oz., 3", per yard, 50 yrd. roll
3312S99	9 oz., 4", cut per yard
	9 oz., 4", per yard, 50 yrd. roll
3313S99	9 oz., 6", cut per yard
	9 oz., 6", per yard, 50 yrd. roll

Non-Woven Biaxial Tape

This is a heavy-duty, double-bias fiberglass tape. Two opposing layers of fibers run through this cloth "on the bias" or at 45 degrees to the run of the roll. The very best for molded chine construction. The 24-ounce is 17 ounces of biaxial cloth backed up with 7 ounces of epoxy-compatible mat. The mat keeps the edges of the tape from getting "stringy" and unruly. The 12 ounce tape or "bias" tape has no mat backing and is un-selvaged.

Non-woven Cut Lengths Biaxial Tape

3325S99	12 oz., 6", no mat, cut per yard
	12 oz., 6", no mat, per roll (150 yd)
3320S99	24 oz., 4", w/ mat, cut per yard
	24 oz., 4", w/ mat, per roll (75 yd)
3321S99	24 oz., 5", w/ mat, cut per yard
	24 oz., 5", w/ mat, per roll (75 yd)
3322S99	24 oz., 8", w/ mat, cut per yard
	24 oz., 8", w/ mat, per roll (75 yd)
3323S99	24 oz., 10", w/ mat, cut per yard
	24 oz., 10", w/ mat, per roll (75 yd)

Non-Woven Biaxial Cloth

Fibers in the biaxial cloth run the same as the fibers in the tape described above. There is no mat backing on the cloth.

3305S99	12 oz., 50", double bias, no mat, cut per yard
	12 oz., 50", double bias, no mat, full roll (150 yd), per yard



APPENDIX A

Estimate How Much to Use on Your Project

The following will serve as a guide for estimating the amount of product you'll need. The key to any estimate is a reasonably accurate idea of the surface area involved. The numbers given are in square feet of coverage per gallon of mixed resin and hardener except as noted. Divide by 40 to convert figures to square meters per liter.

COATING AND LAMINATING RESINS

Includes SilverTip, System Three General Purpose, Clear Coat, SB-112 & Cold Cure.

COATING WOOD	FIRST COAT	SUBSEQUENT COATS
Softwood Plywood/Veneer	250	400
Hardwood Plywood/Veneer	325	400
Vertical Surface-maximum non-sag	500	500

FIBERGLASSING

(Sealer, wet-out & fill coats)

4 ounce cloth	150	300
6 ounce cloth	130	250
10 ounce cloth	100	170
Biaxial Tape	32	40

GEL MAGIC ADHESIVE

The numbers given are in gallons of mixed product per 100 square feet of glue surface area. Both surfaces wet out with Gel-Magic. High pressure includes vacuum bagging while low pressure includes stapled veneer, loose joints, etc. One mil equals .001 inch or about 1/4 millimeter.

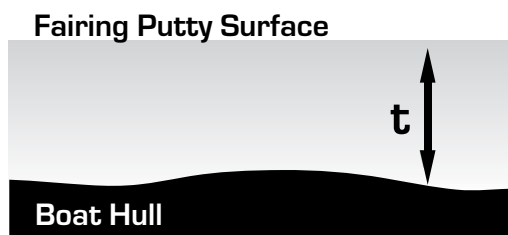
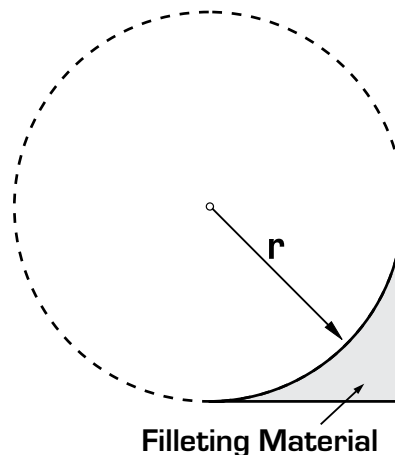
GLUE LINES	THICKNESS	CONSISTENCY	SOFTWOOD	HARDWOOD
High Pressure	8 mil	Thixotropic Fluid	0.85	0.73
Low Pressure	20 mil	Soft Paste	1.32	1.20

VOLUME OF FILLETS (approximate rule of thumb):

The amount of filleting compound in gallons per lineal foot of fillet for any practical fillet is equal to about $0.0111r^2$, where r is the fillet radius in inches.

VOLUME OF FAIRINGS (approximate rule of thumb):

As a general rule, the amount of fairing compound in gallons per square foot of fairing surface area is equal to $0.623t$, where t is the fairing thickness in inches.



APPENDIX B

Product End Use Chart

END USE CHART	LAMINATING, COATING & FIBERGLASSING	ADHESION & BONDING	FILLETING	FAIRING	CONSISTENCY	COLOR
SilverTip Laminating Resin	✓ ✓ ✓	✓	✓	✓	POURABLE	COLORLESS
SilverTip GelMagic	NR	✓ ✓ ✓	NR	NR	GEL	TAN
SilverTip QuikFair	NR	NR	✓ ✓	✓ ✓ ✓	PUTTY	TAN
SilverTip EZ-Fillet	NR	✓	✓ ✓ ✓	✓ ✓	THICK LIQUID	BROWN
SilverTip MetIWeld	NR	✓ ✓ ✓	NR	NR	THICK LIQUID	GRAY
General Purpose Resin	✓ ✓ ✓	✓	✓	✓	POURABLE	COLORLESS
Clear Coat	✓ ✓ ✓	NR	✓	NR	POURABLE	COLORLESS
MirrorCoat	✓ ✓ ✓	✓	✓ ✓	✓ ✓	POURABLE	COLORLESS
Quick Cure	NR	✓ ✓ ✓	✓ ✓	✓ ✓	THICK LIQUID	AMBER
T-88	NR	✓ ✓ ✓	✓ ✓	✓ ✓	THICK LIQUID	AMBER
RotFix	✓ ✓ ✓	✓	✓	✓	POURABLE	AMBER
SculpWood	NR	NR	✓ ✓ ✓	✓ ✓ ✓	PUTTY	BROWN

LEGEND:

✓ ✓ ✓ = Excellent

✓ ✓ = Good

✓ = Fair

NR = Not Recommended

Paint & Varnish Application

SilverTip Yacht Primer: 200 - 250 ft²/Gallon

WR-LPU Urethane Topcoat: 350 - 400 ft²/Gallon

Spar Urethane Varnish: 300 - 350 ft²/Gallon

FILM THICKNESS:

The following yields are our recommended based on the coverage rates above:

PRODUCT	WET FILM THICKNESS	DRY FILM THICKNESS
Yacht Primer	6 - 8 mils	3 - 4 mils*
WR-LPU Topcoat	6 - 7 mils	2½ - 3 mils
Spar Urethane Varnish	6 - 10 mils	3 - 5 mils**

*Before sanding.

**When applied over Clear Coat as a sealer.

SILVERTIP YACHT PRIMER

THINNING: Thin with a 50/50 mixture of alcohol and water.

CLEAN UP: Clean brushes and equipment with soap and water.

WR-LPU TOP COAT

THINNING: Thin with clean water.

CLEAN UP: Clean brushes and equipment with soap and water.

SPAR URETHANE VARNISH

THINNING: On bare wood thin first coat 1:1 with mineral spirits. None required on subsequent coats or over sanded epoxy resin.

CLEAN UP: Clean brushes and equipment with mineral spirits. Refer to products data sheets or the "Paint Application Guide".

Up-to-date versions are available at www.systemthree.com.

APPENDIX C

FAQ's - Frequently Asked Questions

Problem: The System Three Resin Part A has turned hazy and has white material in the bottom of the jug.

Cause and solution: The epoxy is crystallizing due to storage at temperatures 50°F and below. Immersing the closed container in hot tap water and heating to 120°F or above will bring the resin back to a clear state.

Problem: The product isn't curing.

Cause and solution: Resin and hardener were mixed at the wrong ratio. Resin was mixed with resin or hardener with hardener. Remove the uncured material thoroughly by scraping and solvent washing. Mix at proper ratio and reapply.

My resin is taking too long to cure.

How can I speed it up?

Cause and solution: The only way to speed the cure of our resin products, once they've been applied, is to heat the room or the area that your project is in. Every 18°F increase in temperature cuts the time it takes for the resin to cure in half.

Problem: The product keeps going off in the pot.

Cause and solution: The batch is too big or left too long in the pot. The hardener is too fast for the conditions. Use a smaller batch and get it out of the pot sooner. Change to a slower hardener. Pour out mixed resin into a flat pan (like a paint tray).

Problem: The product is still gummy.

Cause and solution: The ratio was wrong. It was inadequately mixed. Not enough time has elapsed at the curing temperature. Make sure that the gumminess is not just the amine blush. Wait and see if the cure proceeds. Apply some heat if possible. If it is still gummy then remove the uncured material thoroughly by scraping and solvent washing. Mix at proper ratio and reapply.

Problem: The epoxy is hard but it clogs the sandpaper.

Cause and solution: Remove the amine blush. Wait a few more hours for further curing. Use a coarser grit paper or use wet/dry paper with water.

Question: Can I color System Three epoxies?

Yes. The preferred method is with System Three paste pigments. If you can't find them at your dealer, or can't wait to order them from the factory, you can use up to 2% by weight of universal paint colorants from the paint or hardware store.

Problem: The top surface of the epoxy coating turned white.

Cause and solution: It got wet from dew or rain before it cured. Apply heat and the whiteness will probably disappear. If not, remove by sanding.

Problem: The glue joints came apart.

Cause and solution: Too much clamping pressure was used. No filler was used in the epoxy. The joints were stressed before sufficient curing. Use less pressure. Use some filler. Leave the part clamped longer especially if it will be under stress when removed.

Problem: The fiberglass cloth didn't go clear.

Cause and solution: The type of cloth is wrong. Buy the cloth from us or use an epoxy compatible cloth with a looser weave. Air may have been dispersed into the epoxy by excessive squeegeeing. Frothy squeegeed epoxy may have been used to wet out areas.

Problem: The paint/varnish won't dry.

Cause and solution: The wrong type of paint is being used. Read the section on painting in The Epoxy Book to understand and correct the problem.

Question: Can I add more hardener to accelerate the cure time?

No. The ratios are set so that all the chemicals will react and cure. More hardener or resin will result in uncured resin.

Question: How do I clean up epoxy?

Cured epoxy must be removed by heat softening, paint stripper or sanding. Uncured epoxy can be removed with lacquer thinner, alcohol, or white vinegar.

Question: Will System Three epoxies damage polystyrene or urethane foam?

No. Our coating and laminating resins are designed to go directly over solvent-sensitive substrates without any fear of softening or "melting" them.

Which epoxy for my canoe?

This is the common question asked by bright finish strip plank builders. The answer is that either SilverTip Epoxy or Clear Coat Epoxy will do a fine job. Clear Coat Epoxy is thinner and will wet fiberglass faster than SilverTip Epoxy. On the other hand, it will take more coats to fill the weave. Both SilverTip Epoxy and Clear Coat Epoxy are free of amine blush. Some builders use Clear Coat epoxy for fiberglass application and SilverTip Epoxy for filling the weave.

NOTE: For more information, detailed procedures and answers to your questions, read the System Three Epoxy Book, which can be found online at systemthree.com. Contact System Three and we can mail one straight to you.

NOTES

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Dudley Dix, acclaimed designer of Paper Jet, featured in the Sept./Oct. 2008 issue of Wooden Boat Magazine built his prototype using the SilverTip Marine Products from System Three. Paper Jet is all about fast and fun. When using SilverTip Products, building her can be almost as fast and fun as sailing her.

SilverTip Marine Products are a group of application specific formulations including a non-blushing laminating resin, self-thickening structural epoxy adhesive, ready to use filleting/fairing putties and a water-based epoxy primer. Each product is individually engineered from the ground up to save you time (**fast**) and be easy to use (**fun**) without sacrificing performance. Why not give SilverTip Products a try, and enjoy your boat even more?

SYSTEMTHREE

Helping you put it all together

SilverTip Epoxy • QuikFair • GelMagic • EZ-Fillet • MetlWeld • Yacht Primer

Get your Free Epoxy Book today, call: **800-333-5514**

or visit us at: www.systemthree.com

Helping You Put it all Together ... or Back Together

You have to admit, standing on the bow, scanning the horizon is a lot more enjoyable when your boat is actually in the water. Whether you are building a new classic or restoring an old one the SilverTip Series from System Three will get you on the water faster.

The SilverTip Series features: laminating epoxy for lightning fast wet-out of fiberglass cloth with no amine blush; non-sagging, high performance adhesives that are easy to measure and mix and require no additional modification with powders or fillers; and fairing putties and paste that are ready to use, spread like butter and sand with ease after a 3-4 hour cure.

Get your boat in the water and start enjoying it sooner
with The SilverTip Series from System Three.

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|||

www.systemthree.com

SilverTip Epoxy | QuikFair | GelMagic | EZ-Fillet | MetiWeld

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